### TECHNICAL DATA SHEET EM8250



# EM8250

## White glossy Acrylic Top coat

#### Main features of the product:

<ul><li> Applied by spraying</li><li> Fast curing</li></ul>	<ul><li>Not yellowing</li><li>Good hiding power</li></ul>
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#### Application fields : wooden doors, furniture, kitchens cabinets

Substrate preparation: PE sealer sanded with grit 800

Application:	Spray gun, airless and air-mix		
	Product	Code	% weight
Mixing preparation:	Part "A"	EM8250	100
	Catalyst	EMC08	50
	Thinner	EM725	30÷40

Chemical-Physical Properties at 20°C		Application Characteristics	
Solid Content (%)	57±3	Quantity recommended per coat	120 -150 g/m <sup>2</sup>
Specific gravity (g/cm <sup>3</sup> ) at 20°C	1.25± 0,03	Number of hands recommended	1
Viscosity DIN 4 (s) at 20℃	50±5	Mix. Viscosity ready to use cup DIN 4 at 20℃	14÷15 sec
Pot life (h) at 20℃	8÷10 h		

General indications about the cycle				
	Drying at 20℃	Drying in tunnel at 40℃		
Dry dust free	20 min	15 min		
Imprint free	35÷40 min	20÷25 min		
Stackable	40 h			
Polishing after	3 days	2 days		

#### Alternative thinners:

#### Storage:

Keep the cans carefully sealed, in a well-ventilated place and with at temperature controlled between 10-30  $^\circ$  C

#### Deadline:

12 months from date of manufacture when stored according to directions above

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THE DATA AND INFORMATION ON THIS TECHNICAL DATA SHEET ARE BASED ON OUR BEST KNOWLEDGE AT PRESENT. IT IS THE USER'S RESPONSIBILITY TO MAKE SURE THAT THE PRODUCT MEETS HIS/HER NEEDS IN RELATION TO THE TOOLS USED FOR APPLICATION, THE SURFACES TO BE COATED AND THE ENVIRONMENTAL CONDITIONS FOR APPLICATION.

VERNICI EGIDIO MILESI Sede Legale: Viale Caduti per la Libertà 9, 40050 Ponterivabella di M. San Pietro (BO) ITALY Tel: +39-051 6761657Fax: +39-051 6762074 e-mail: info@egidiomilesi.com